

PLANT LIST

CYLINDRICAL GRINDING

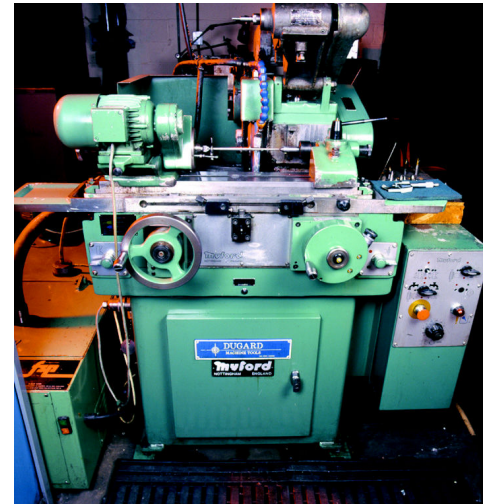
Myford Automatic 4 Machines
14" between centres 4" dia swing
Suitable for volume batch work
Centrifuge for super finishing

Myford Manual 2 Machines
14" between centres 4" dia swing
Suitable for small batch work

Myford Manual 1 Machine
Internal and external
14" between centres 4" dia swing
Suitable for small batch work

Jones & Shipman 1300
Internal and external
28" between centres 10" dia swing
Suitable for small batch work
With external diaforming

Shigiya GB30B 60A
600 mm between centres
300 mm dia
Head mounted dressing unit
For production grinding



CYLINDRICAL GRINDING

Jones & Shipman 1076 EUI

2 Machines

Internal and external

28" between centres 10" dia swing

Suitable for large batch work

Jones & Shipman 1077 EUI

Internal and external

28" between centres 14" dia swing

Suitable for large batch work

Jones & Shipman 1078 EUI

Internal and external

42" between centres 10" dia swing

Suitable for large batch work



Snow Danobat RP 500

Internal and external

20" between centres 19" dia swing

Suitable for volume batch work

Snow Danobat RP 1200

Internal and external

48" between centres 19" dia swing

Suitable for volume batch work



CENTRE REGRINDING

Jones & Shipman

Centre cone lap

PLANT LIST

CNC SURFACE GRINDING

Jones & Shipman 524
Table size 500 x 200 mm
400mm from table to wheel
Due April 03



Jones & Shipman
1045
Table size 1000 x
400 mm
500mm from
table to wheel

Due May 03



CNC CYLINDRICAL GRINDING

Studer S36 Favorite

1000mm between centres
500mm ground length
Chucking facilities
Marpos Dia Gauging &
Length Gauging



Studer S 31

Internal, External and
Face Grinding
1000mm between centres
500mm ground length
Chucking facilities

Kellenberger KEL Varia

RS175/1000
1000mm between centres
350mm Diameter
Chucking facilities
Marpos Dia Gauging &
Length Gauging



PLANT LIST

HONING

Delapena 3 Speed Hone
Internal dia from 0.045" to 3.000"

2 Machines
Delapena Automatic Speed Hone
For Volume Work
Internal dia from 0.045" to 3.000"

Micromatic Vertical Hone
Internal dia up to 8" x 40" long

Delapena Power Vertical Hone
Internal dia up to 14" x 37" long



LAPPING

Lapmaster Model 36
36" dia pneumatic hold down
Water cooled

Lapmaster Model 14
14" dia

2off Kemet Hand Lapping plates

Monochromatic light and optical flats

SUPERFINISHING

Karstens Cylindrical, Superfina
Superfinishing
Model 110
10" dia x 18" long



PLANT LIST

SURFACE GRINDING

Jones & Shipman 1400
Table size 24" x 8"
With Diaform

Ajax
Table size 30" x 16"

Chevalier 1640
Table size 40" x 16"
With Diaform



CENTRELESS GRINDING

Jainnher Centreless Grinder
8" length x 6" dia

TOOL & CUTTER GRINDING

Cincinnati Tool and Cutter Grinding

